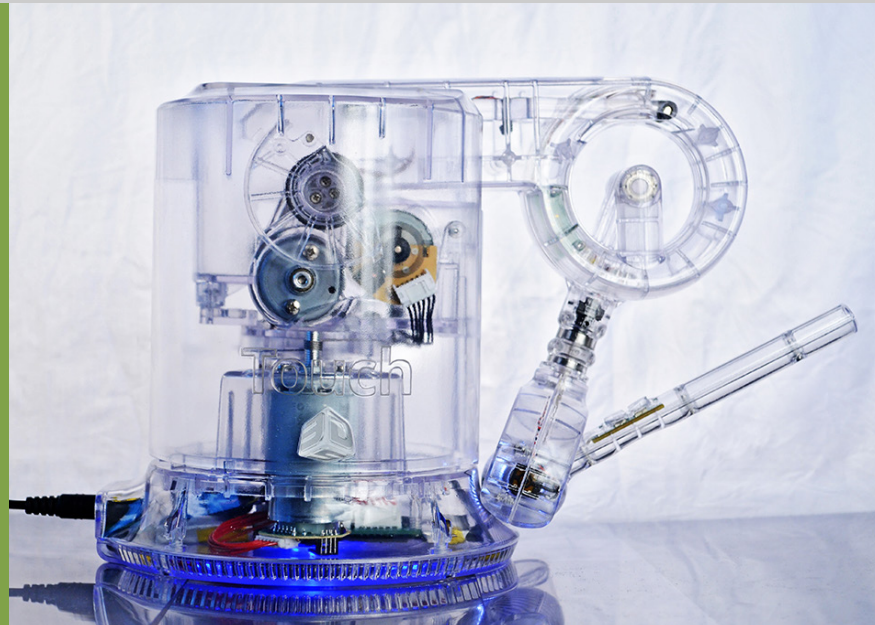


If you need low or single run production of prototype parts for concept models, presentation models or tooling masters and you need them delivering quickly, it's likely that Stereolithography (SLA) is the prototyping process you require.

SLA is ideal for the production of prototype parts that are required fast (hence rapid prototyping) and, depending on your exact requirement, parts can typically be produced overnight for delivery next day.

This process guide describes our approach to producing prototype parts using SLA.



## What is SLA?

SLA is a rapid prototyping process that is typically used early in the product development process. It produces parts with a quality and surface finish that is usually very good. The range of materials that can be used allows for a range of tolerances and property resilience.

Our SLA capacity and flexibility enables you to move quickly onto the next design iteration, saving you valuable time.

We have a range of SLA machines with build volumes (XYZ mm) and material options.

Materials include:

- ▶ Accura ClearVue: general purpose, for parts requiring high clarity and transparency
- ▶ Accura 25: replicates polypropylene; flexible, good surface finish; master for Silicone Tooling
- ▶ Accura Xtreme: tough ABS-like properties, durable and impact resistance
- ▶ HI-TEMP 300 AMB: ultra high temp resistant rigid plastic for elevated temperature fluid or flow visualisation

Ultra High Definition build mode is used as standard, with a dual-spot intelligent scanning laser: fine point scanning for borders and small features, and broader scanning for infill hatching.

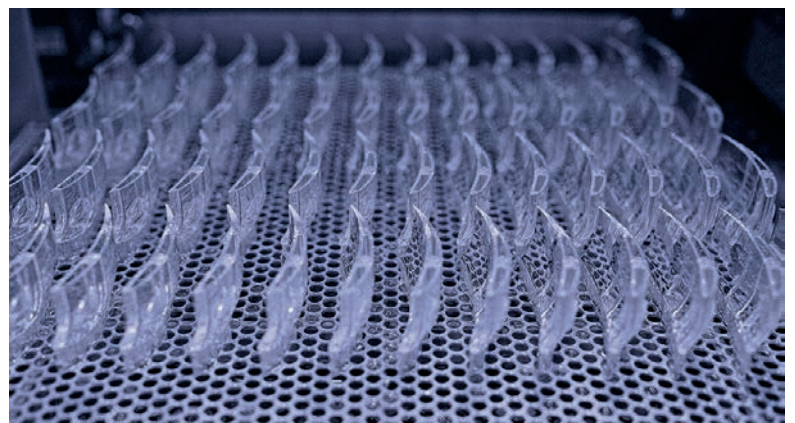
## Benefits

SLA is one of the most popular prototyping processes among product designers and is widely regarded as the first rapid prototyping process. It enables product designers to get their designs off the drawing board and on to the table quickly.

Benefits include:

- ▶ **Speed:** The principle benefit. Depending on exact specifications, SLA models can be turned around overnight
- ▶ **Time saving:** this prototyping process can save you valuable time because of the ability to move quickly onto the next design iteration
- ▶ **Low runs:** Single parts can be produced quickly and easily
- ▶ **Tight tolerances:** parts can be produced to very specific requirements

In the overall product design and development cycle, SLA is a vital process for helping you get your products to market fast.



## Process features

- ▶ Ideal for small runs or single runs of highly accurate prototype parts
- ▶ Useful for concept or one-off presentation models and masters
- ▶ Very fast lead time; same day or overnight depending on exact requirement
- ▶ Time and money savings

## Properties

- ▶ High temperature resistance
- ▶ Moisture resistant
- ▶ Clear, white or translucent; colour finishing available
- ▶ High level of feature complexity
- ▶ Excellent surface finish
- ▶ Range of model sizes
- ▶ Lathing and drilling options
- ▶ Flexible polyurethane casting resin grades range

## Material simulations

- ▶ Polypropylene
- ▶ PC
- ▶ High temperature, high durability plastic
- ▶ ABS

## Pre-production applications

- ▶ Concept models
- ▶ Presentation models
- ▶ Investment castings
- ▶ Master patterns

