



*Prototyping Passion*

# SLA Stereolithography Materials

## Accura<sup>®</sup> 60

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### Applications

Fluid flow evaluation

Light lenses

Light pipes

### Features

Good Clarity when polished

Enhance with tinted lacquer

Good humidity resistance

### Benefits

Replicate parts with increased confidence.

Test functionality with excellent results.

Fast build time, next day delivery\*

\* Build time is Subject to part size

## Technical Data

Measurement	Condition	Result
Tensile Strength	ASTM D 638	58-68 MPa
Tensile Modulus	ASTM D 638	2,690 - 3,100 MPa
Elongation at break (%)	ASTM D 638	5 - 13%
Flexural Strength	ASTM D 790	87 - 101 MPa
Flexural Modulus	ASTM D 790	2,700 - 3,000 MPa
Impact Strength (IZOD Notched)	ASTM D 256	15 - 25 J/m
Heat Deflection	ASTM D 64 @ 66 PSI	
	@ 66PSI	53°C
	@ 264 PSI	48°C
Glass Transition (Tg) with 120° Post Cure	DMA,E''	58°C
Hardness - Shore D		86

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